

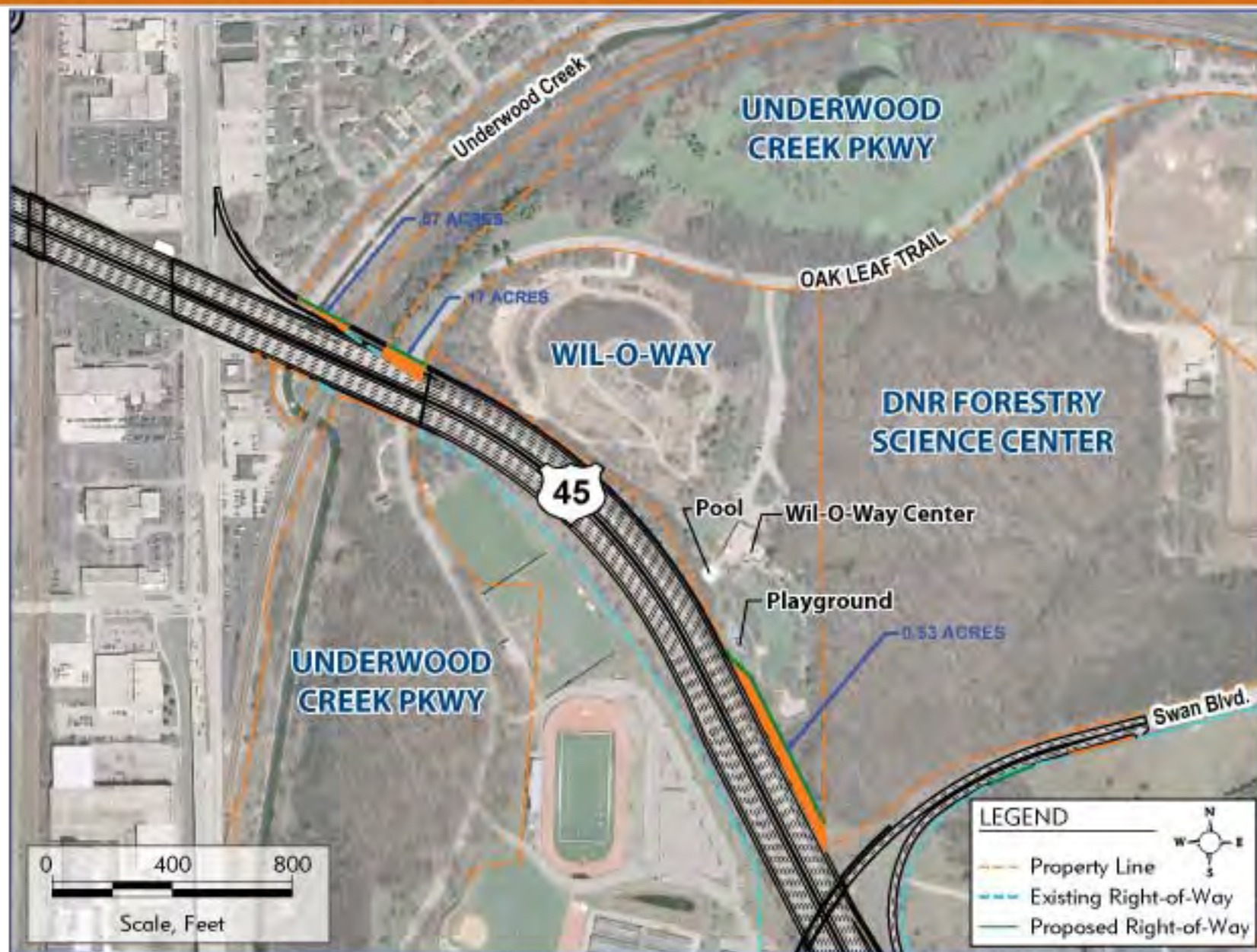
## Exhibit 4-1 Section 4(f) Resources

Zoo Interchange Corridor Study | ID 1060-33-01 | Milwaukee County

TB072008001MKE 4.1\_Section4F\_Resources\_8 10.01.10 cae/mjl







#### Exhibit 4-2A

Eight-Lane N1 and N3 Alternatives' Impacts on Underwood Creek Parkway at US 45



U.S. Department of Transportation  
Federal Highway Administration







#### Exhibit 4-2B

Reduced Impacts Alternative's Impacts on Underwood Creek Parkway at US 45

Zoo Interchange Corridor Study | ID 1060-33-01 | Milwaukee County

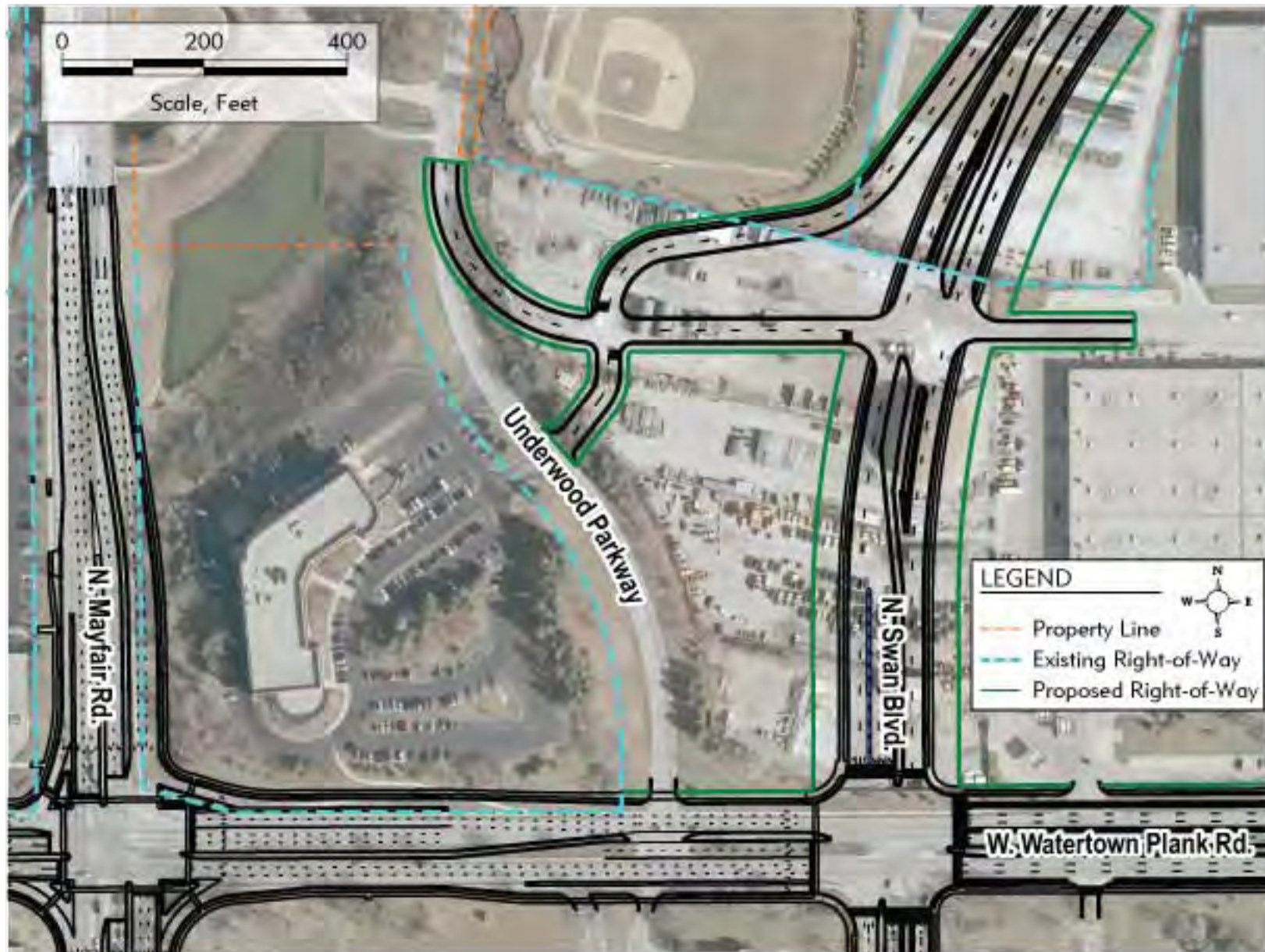
TB07200001MNE 4-2b\_Reduced\_Impacts\_Alternative's\_Impacts\_Underwood\_Creek\_at\_US\_45\_v2 10/25/16 mjl



Wisconsin Department of  
Transportation  
Federal Highway  
Administration







**Exhibit 4-2C**  
Underwood Creek Parkway Connection to Watertown Plank Road





### Exhibit 4-3

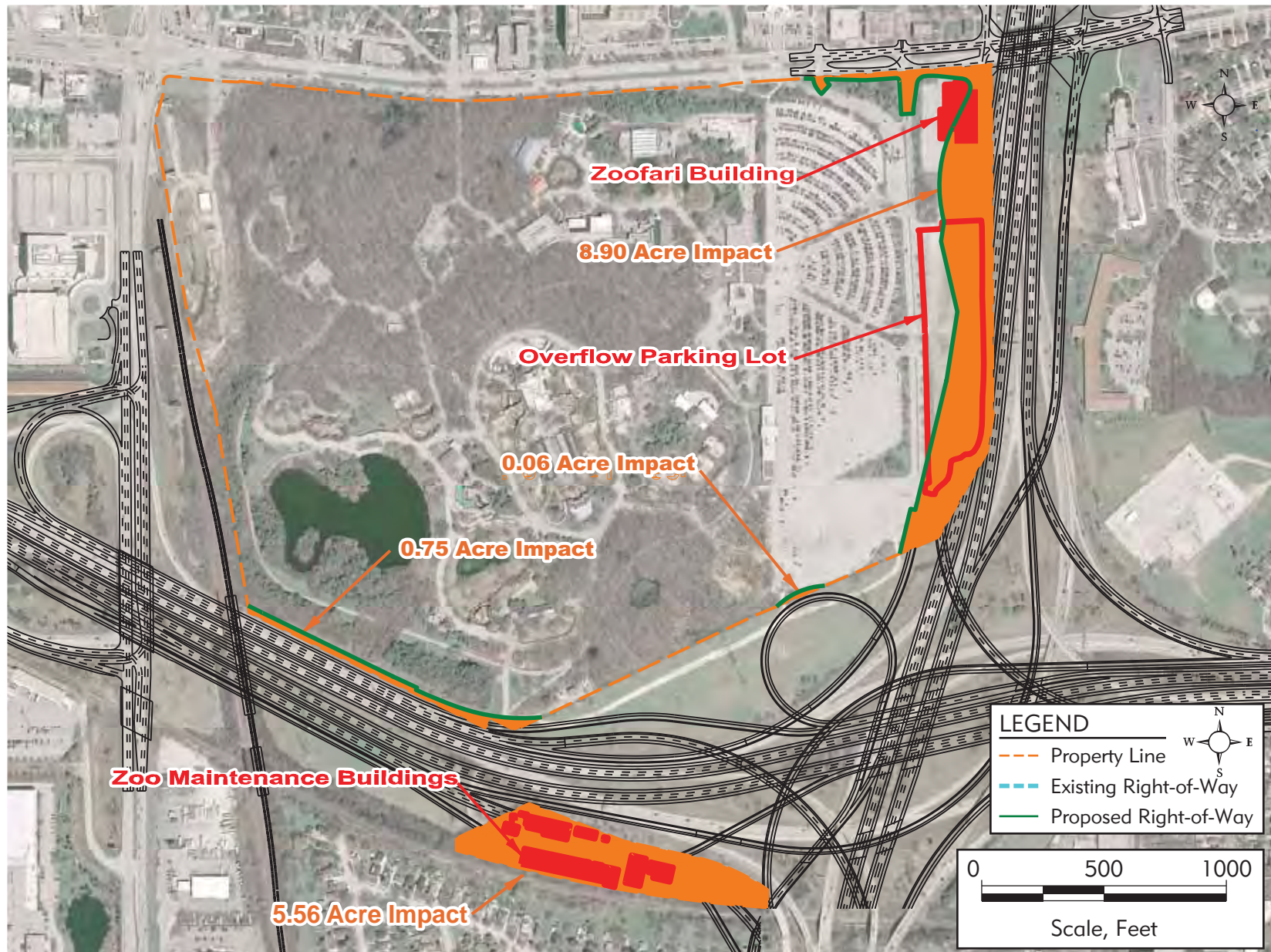
### Wil-O-Way Underwood Special Recreation Center

Zoo Interchange Corridor Study | ID 1060-33-01 | Milwaukee County

TB072008001M02 4.3\_Zoo\_Wil-O-Way\_v2.ai 10-11-10 mj

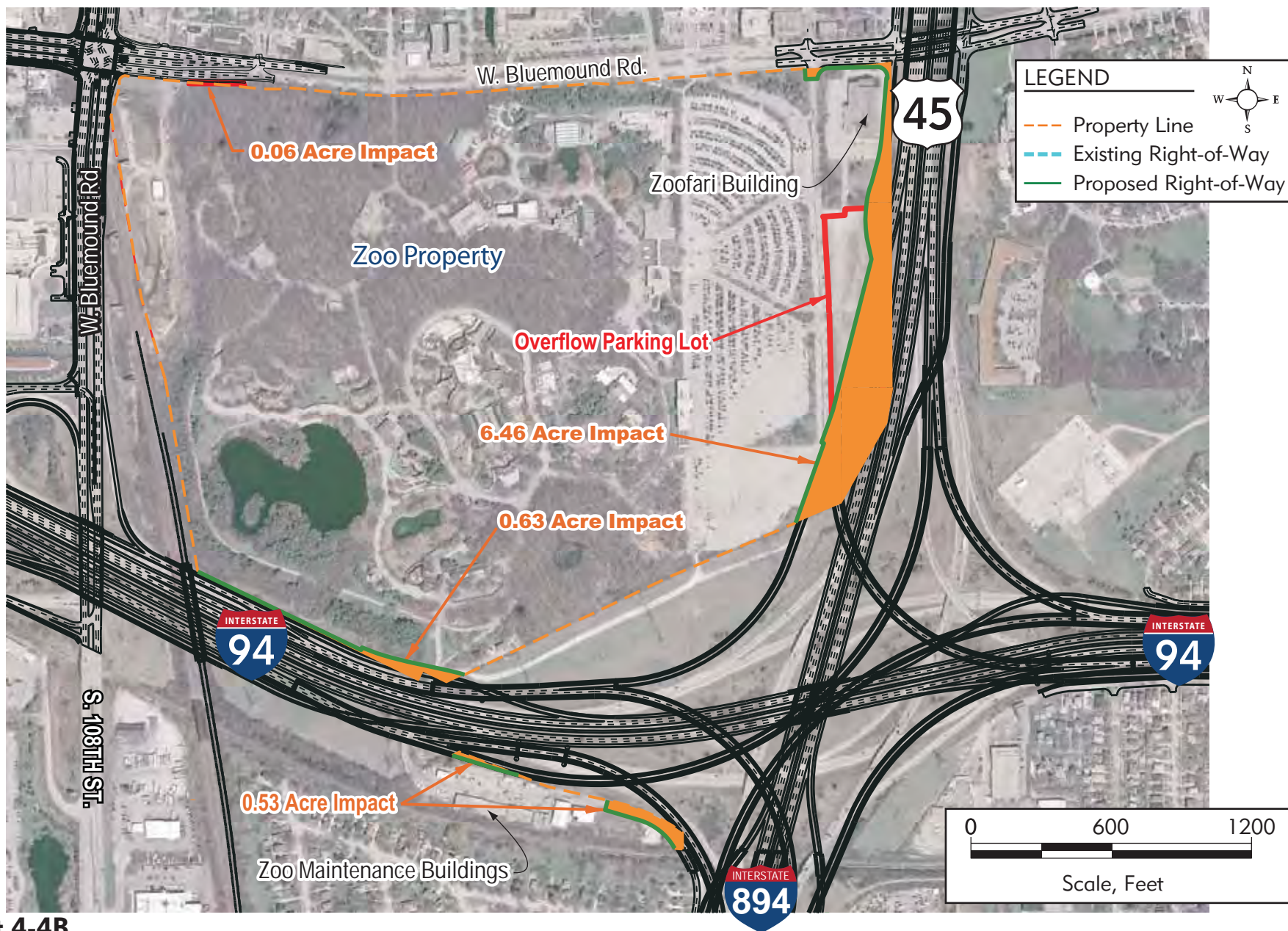






**Exhibit 4-4A**  
Zoo Property Impacts (Eight-Lane Alternatives)





**Exhibit 4-4B**  
 Zoo Property Impacts (Reduced Impacts Alternative and  
 Adjacent Arterials Component)





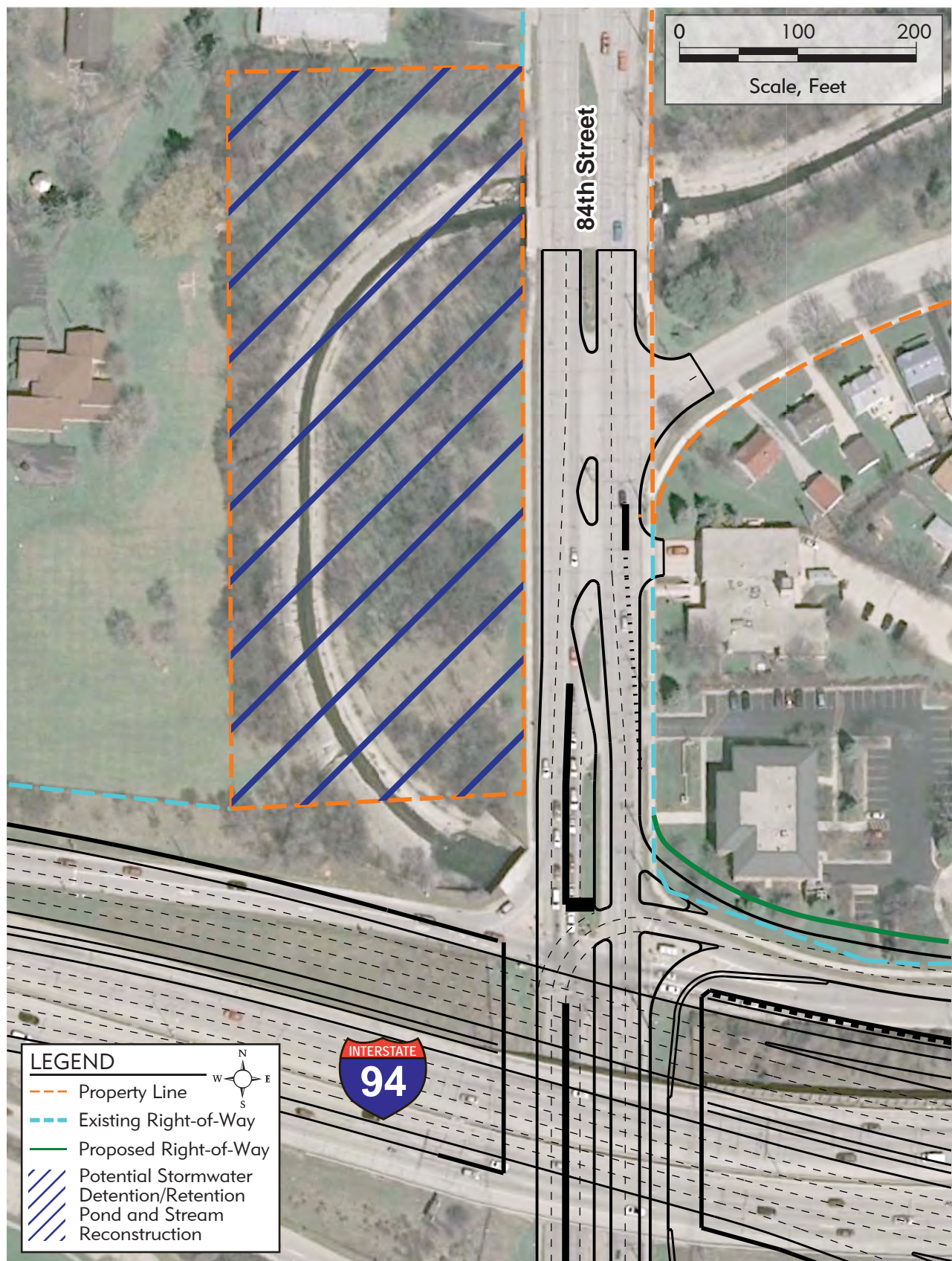
**Exhibit 4-5A**  
Eight-Lane W3 Alternative Impacts on Chippewa Park





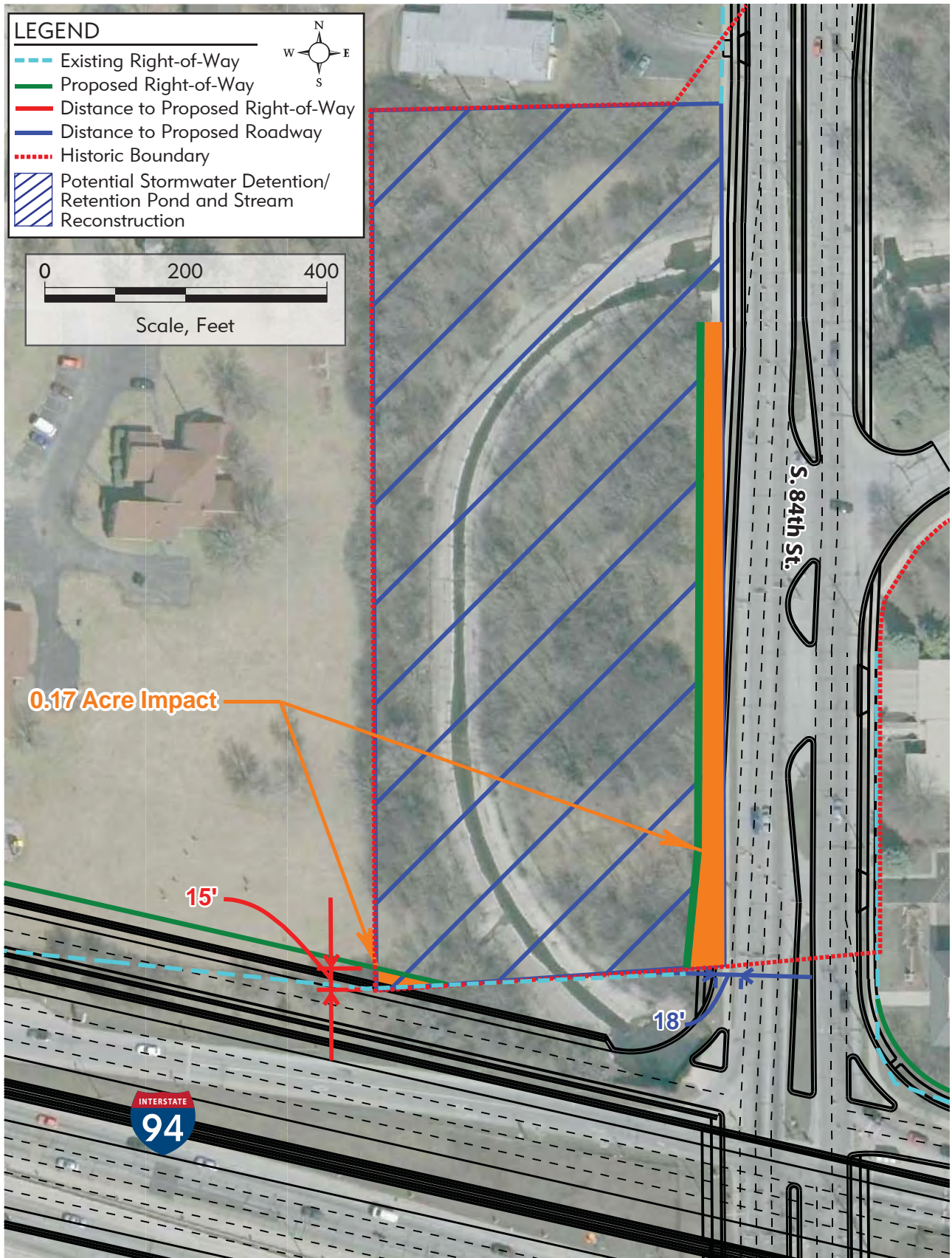
**Exhibit 4-5B**  
Reduced Impacts Alternative Impacts on Chippewa Park





**Exhibit 4-6A**  
Modernization Alternatives' Impacts on  
Honey Creek Parkway





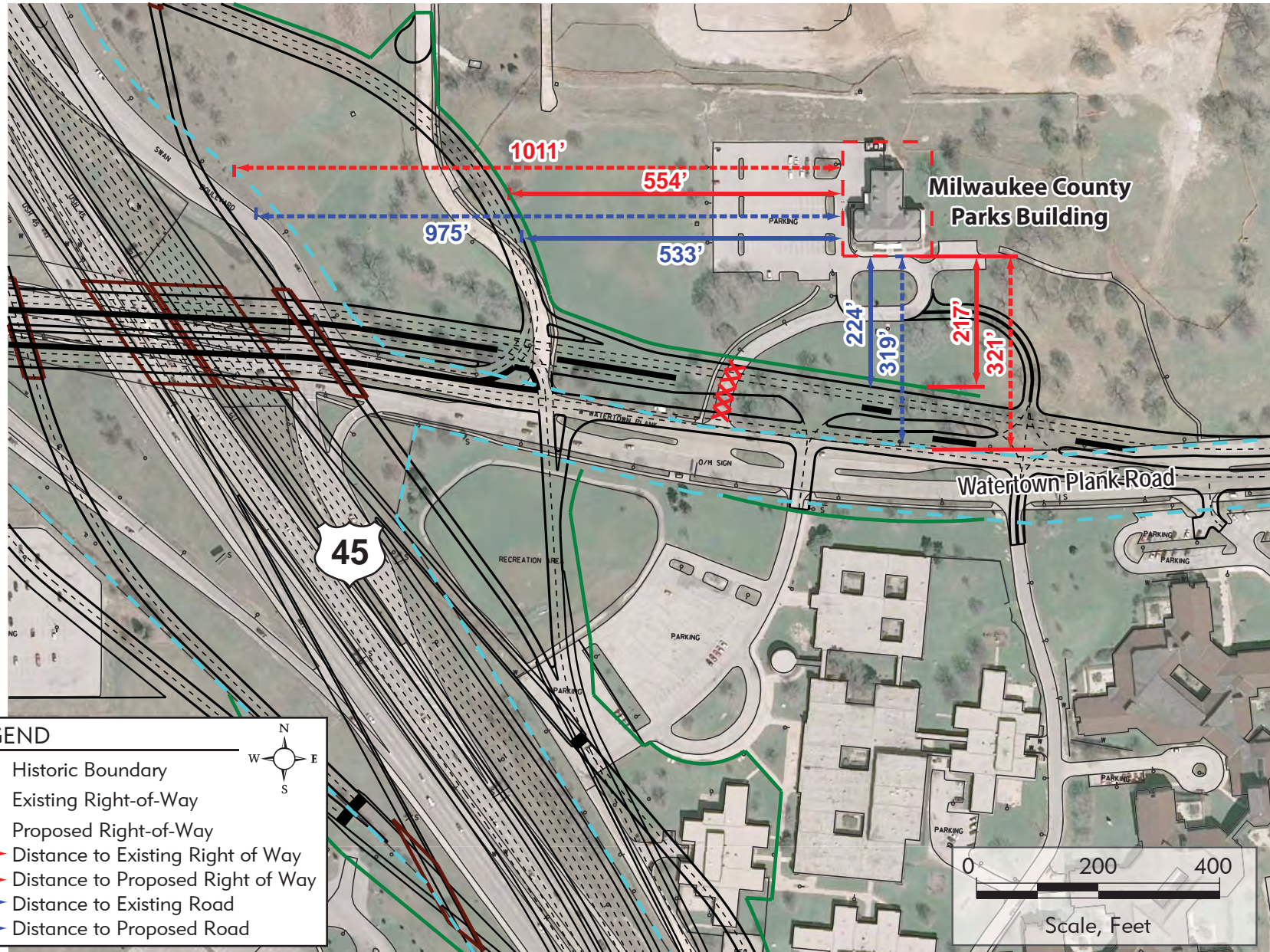
**Exhibit 4-6B**  
Reduced Impacts Alternative's Impacts on  
Honey Creek Parkway

Zoo Interchange Corridor Study | ID 1060-33-01 | Milwaukee County

TB122008007MKE 4.6b\_Honey\_Creek\_Parkway\_v3.ai 05.17.11 mjl/sts/jls







**Exhibit 4-7**  
N1 Alternative Impacts on Milwaukee County Parks Building