



Legend

BUILD ALTERNATIVE

- R/W Needed for Build Alternative 4-Lane Expansion
- R/W Needed for Build Alternative Interchanges/Local Road
- R/W Needed for Build Alternative Old Plank Trail

R = Residential Relocation
 B = Business Relocation
 F = Farm Relocation
 A = Relocation due to Access Removal
 OB = Outbuilding

CORRIDOR PRESERVATION ALTERNATIVE

- Preservation of R/W for Interchanges/Grade Separation/Local Road
- Preservation of R/W for Option 23-1
- Preservation of R/W for Option 23-2

CR = Residential Property within Preservation Area
 CB = Business Property within Preservation Area
 CF = Farm Property within Preservation Area
 CA = Access Removal Associated with Preservation
 COB = Outbuilding



PROJECT ID 1440-13-00
WISCONSIN STATE HIGHWAY 23
FOND DU LAC TO PLYMOUTH
WISCONSIN DEPARTMENT OF TRANSPORTATION
FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN

0 175 350 Feet

Figure 2.8-10

1089.165





Legend

BUILD ALTERNATIVE

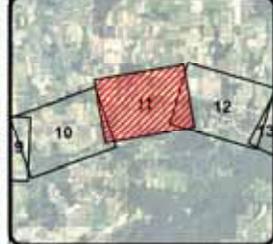
- █ R/W Needed for Build Alternative 4-Lane Expansion
- █ R/W Needed for Build Alternative Interchanges/Local Road
- █ R/W Needed for Build Alternative Old Plank Trail

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CORRIDOR PRESERVATION ALTERNATIVE

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PROJECT ID 1440-13-00
WISCONSIN STATE HIGHWAY 23
FOND DU LAC TO PLYMOUTH

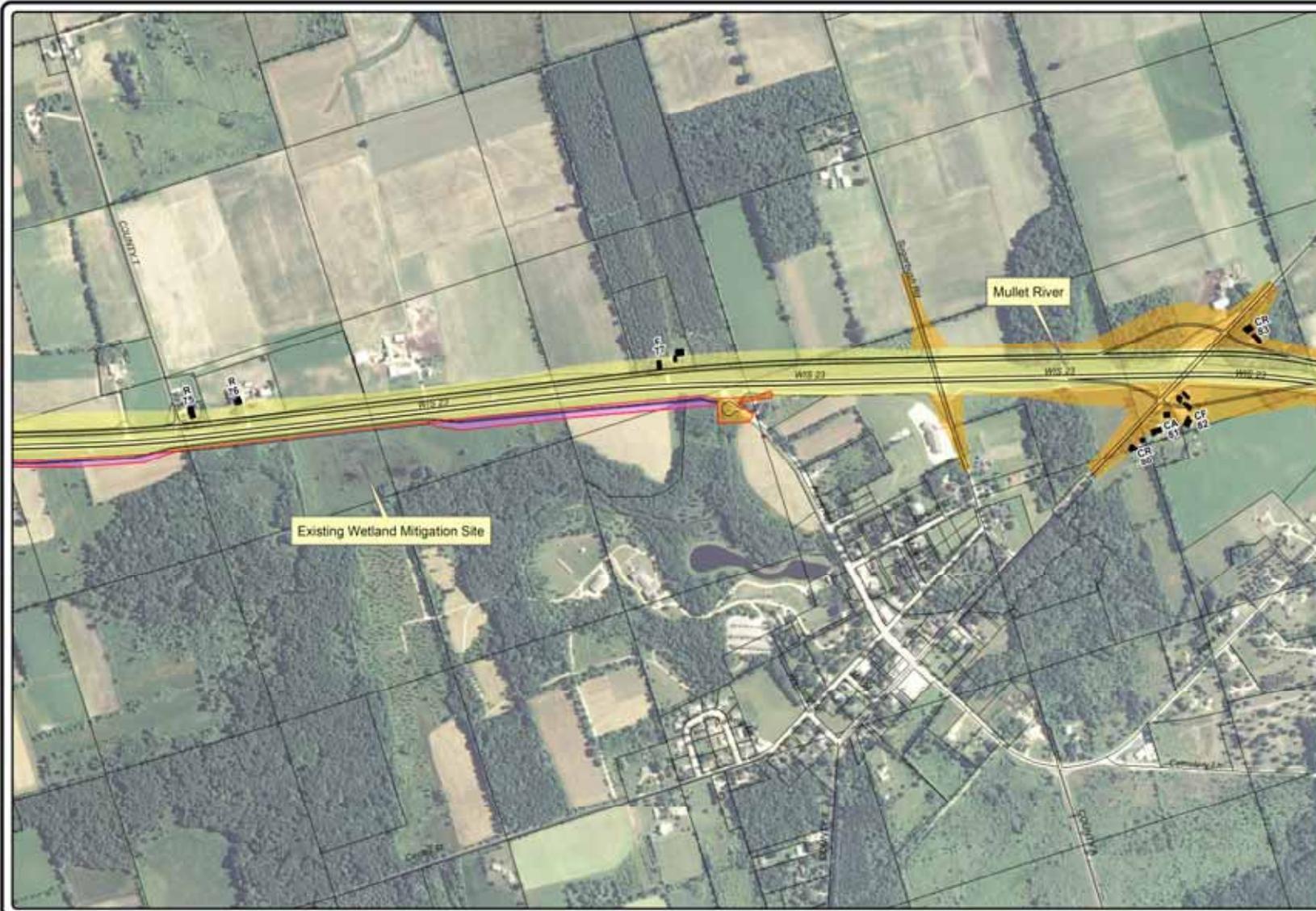
WISCONSIN DEPARTMENT OF TRANSPORTATION

FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN

Figure 2.8-11

1089.165





Legend

BUILD ALTERNATIVE

- R/W Needed for Build Alternative 4-Lane Expansion
- R/W Needed for Build Alternative Interchanges/Local Road
- R/W Needed for Build Alternative Chat Plain Trail

R = Residential Relocation
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CORRIDOR PRESERVATION ALTERNATIVE

- Preservation of R/W for Interchanges/Grade Separation/Local Road
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PROJECT ID 1440-13-00
WISCONSIN STATE HIGHWAY 23

FOND DU LAC TO PLYMOUTH

WISCONSIN DEPARTMENT OF TRANSPORTATION

FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN

Figure 2.8-12

1089.165





Legend

BUILD ALTERNATIVE

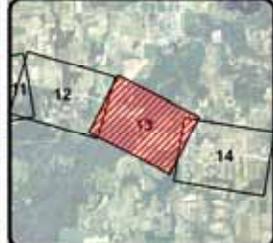
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CORRIDOR PRESERVATION ALTERNATIVE

- Preservation of R/W for Interchanges/Grade Separation/Local Road
- Preservation of R/W for Option 23-1
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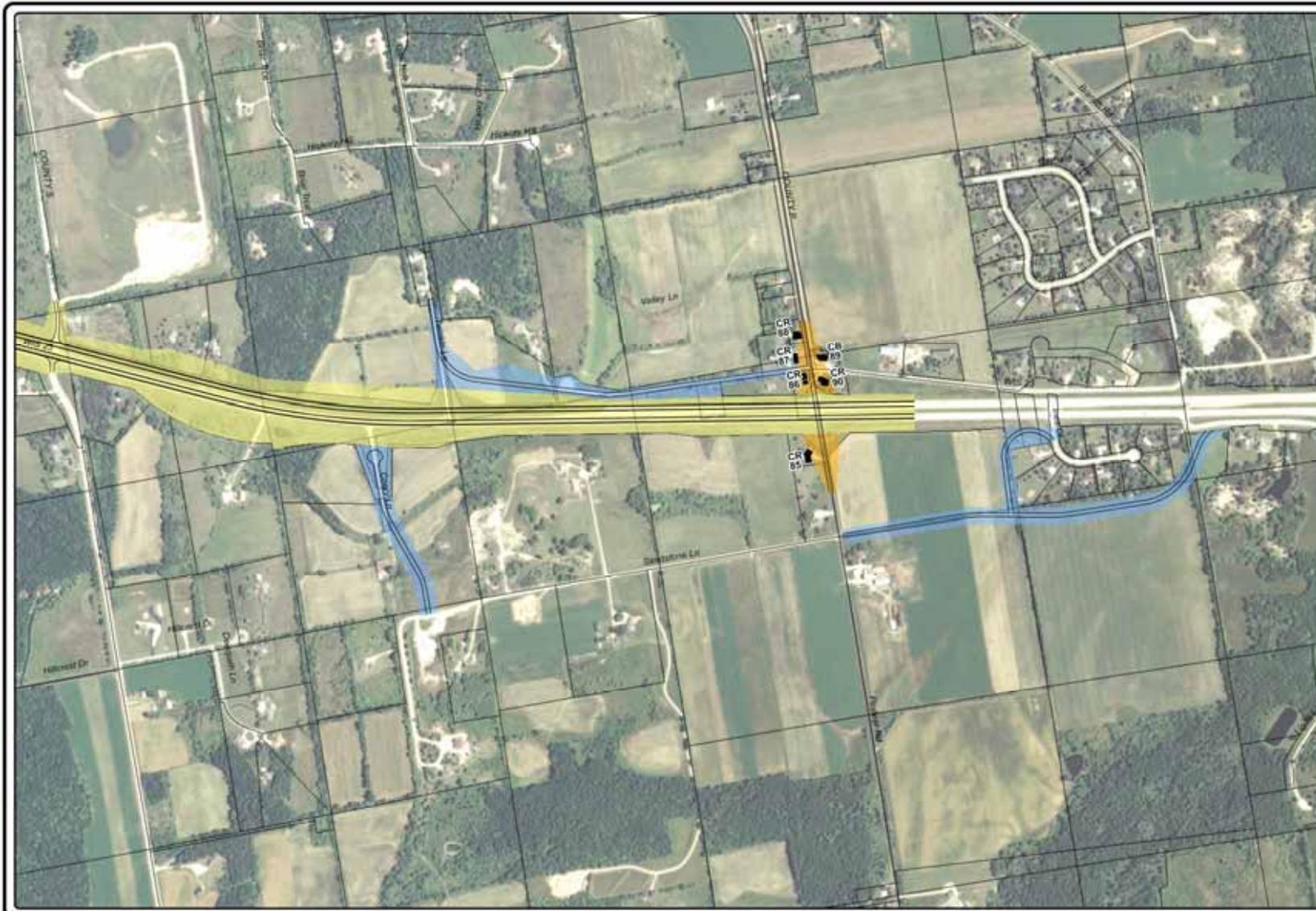


PROJECT ID 1440-13-00
WISCONSIN STATE HIGHWAY 23
FOND DU LAC TO PLYMOUTH
WISCONSIN DEPARTMENT OF TRANSPORTATION
FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN



Figure 2.8-13
 1089.165





Legend

BUILD ALTERNATIVE

- R/W Needed for Build Alternative 4-Lane Expansion
- R/W Needed for Build Alternative Interchanges/Local Road
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CORRIDOR PRESERVATION ALTERNATIVE

- Preservation of R/W for Interchanges/Grade Separator/Local Road
- Preservation of R/W for Option 23-1
- Preservation of R/W for Option 23-2

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 CA = Access Removal Associated with Preservation
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PROJECT ID 1440-13-00
WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN

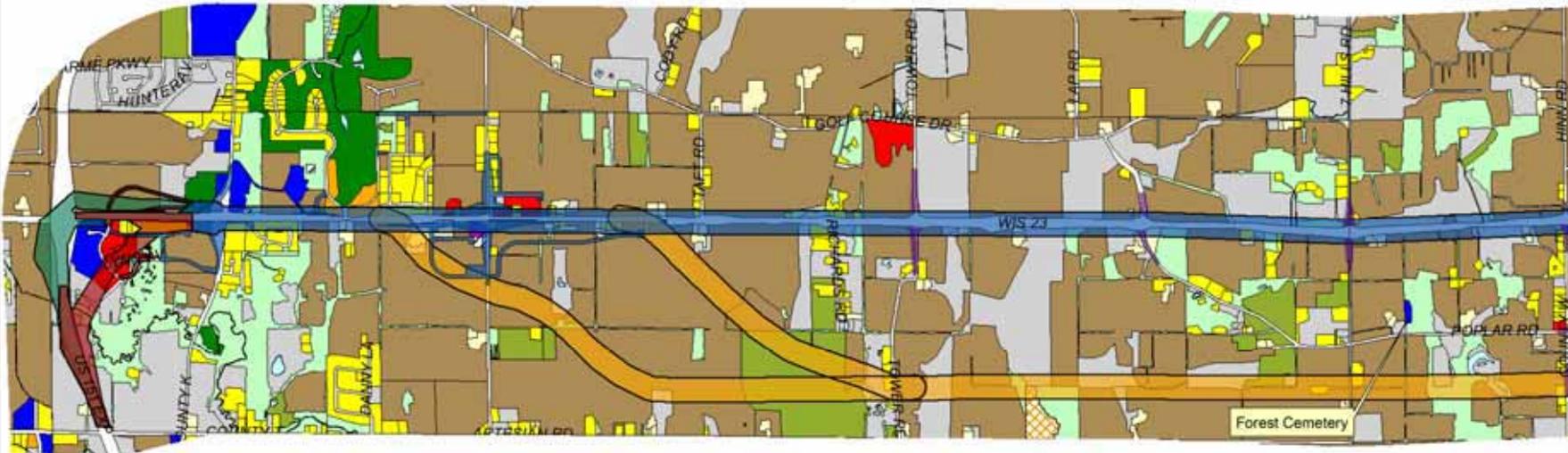
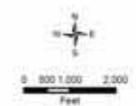
Figure 2.8-14

1089.165



Legend

Single-Family Residential	Commercial	Transportation	Other Ag Land/Pasture	General Woodlands
Farmsteads	Industrial	Utilities/Communications	Water Features	Open Other Land
Multifamily	Quarries	Nonirrigated Cropland	Recreational Facilities	
Mobile Home Parks	Institutional Facilities	Irrigated Cropland	Planted Woodlands	

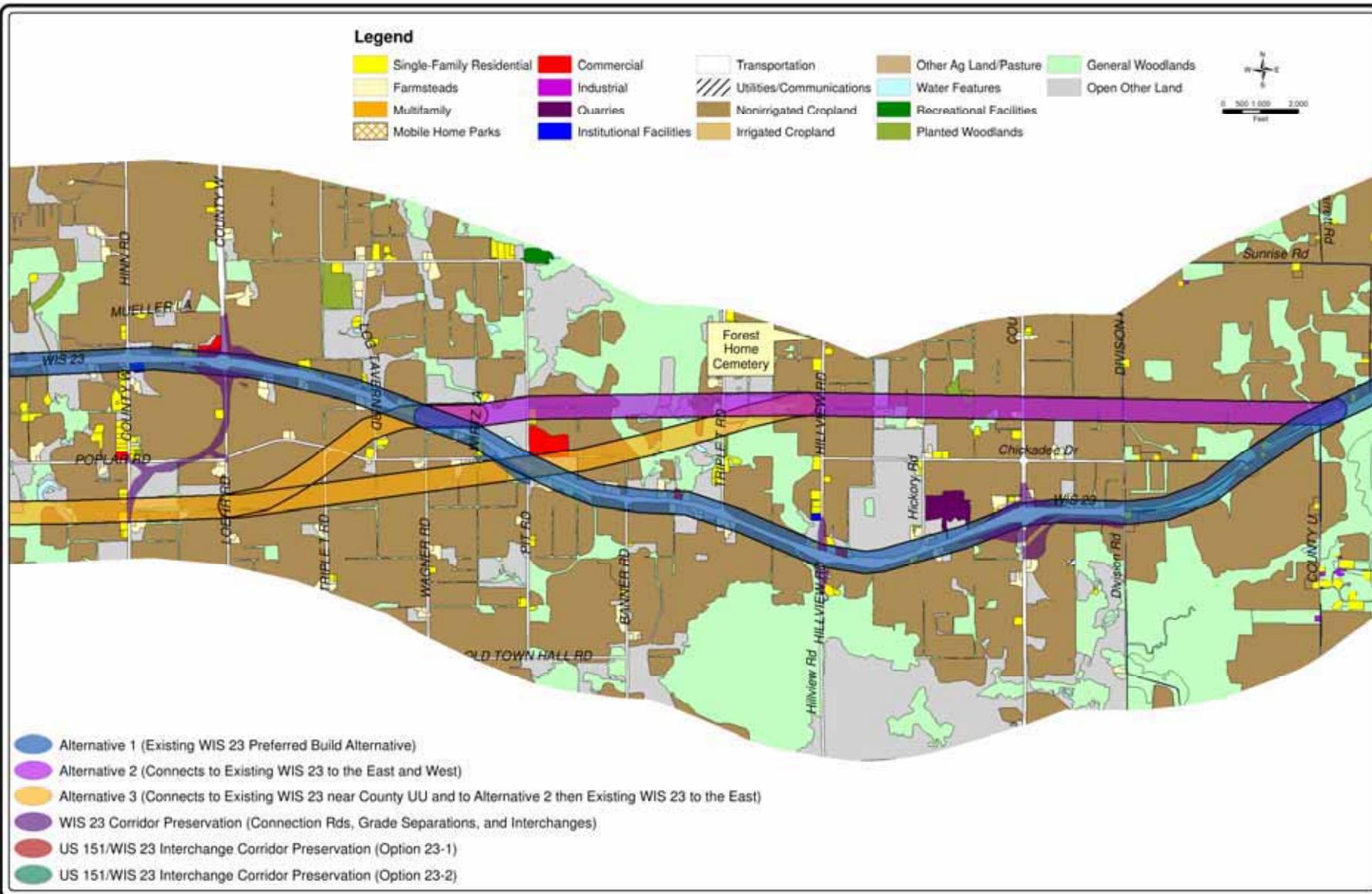


- Alternative 1 (Existing WIS 23 Preferred Build Alternative)
- Alternative 2 (Connects to Existing WIS 23 to the East and West)
- Alternative 3 (Connects to Existing WIS 23 near County UU and to Alternative 2 then Existing WIS 23 to the East)
- WIS 23 Corridor Preservation (Connection Rds, Grade Separations, and Interchanges)
- US 151/WIS 23 Interchange Corridor Preservation (Option 23-1)
- US 151/WIS 23 Interchange Corridor Preservation (Option 23-2)

PROJECT ID 1440-13-00
 WIS 23 EXISTING LAND USE - WEST SECTION
 WISCONSIN DEPARTMENT OF TRANSPORTATION
 FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN

FIGURE D-1
1089.165

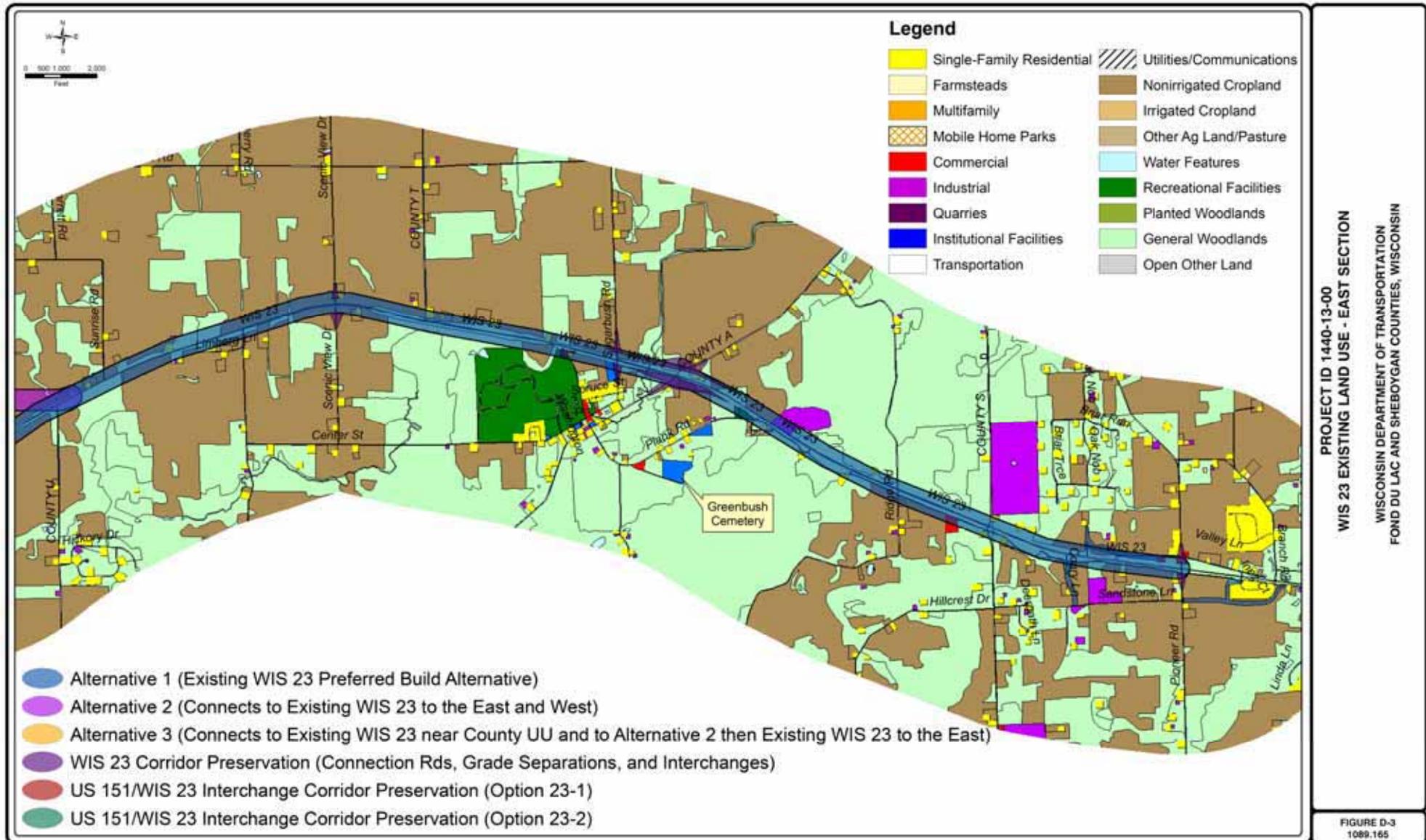




PROJECT ID 1440-13-00
 WIS 23 EXISTING LAND USE - MIDDLE SECTION
 WISCONSIN DEPARTMENT OF TRANSPORTATION
 FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN

FIGURE D-2
 1089.165





Intersection treatments at County K and County UU

The County K jug handle would build bridge overpasses for WIS 23 over County K. West of County K, traffic would have on and off access to WIS 23 using dedicated lanes. The access would be right in/right-out, which eliminates dangerous crossing and left-turning maneuvers. This type of connection is shown in the figure below.

The County UU Interchange is also part of the Preferred Build Alternative. This type of connection is more conventional and will accommodate all traffic movements. Several access roads will be placed adjacent to the interchange to provide access to adjacent parcels.

County K Jug Handle

